



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3053-042
Job Sheet 181143



Part No: D3053-042

Job Qty: 1 ea

Part Name: 212 Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,4,5 IPP C 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ/RF IPP Rev:D 08-08-29 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/3/18	0.00	0.00	Start Up Large Fab-5		DC 2018-08-16
100	Large Fab	1 pcs		8/3/18	0.00	16.67	Large Fab 8		DC 2018-08-16
110	Large Fab	1 pcs		8/3/18	0.00	16.67	Large Fab 1		11
120	QC	1 pcs		8/3/18	0.00	0.00	QC9		CPC
130	QC	1 pcs		8/3/18	0.00	0.00	QC5		CPC
140	HandFinish	1 pcs		8/3/18	0.00	0.35	HandFinish2		34 18-08-22
150	Powdercoat	1 pcs		8/3/18	0.00	0.96	Powdercoat2		34 18-08-22
160	QC	1 pcs		8/3/18	0.00	0.00	QC3		34 18-08-22
170	Packaging	1 pcs		8/3/18	0.00	0.00	Packaging3-1		34 18-08-22
180	QC21-SA	1 Ea		8/3/18	0.00	0.00	QC21		21 AUG 23 2018

Part Op 100 - 1-Cut 5 D2235-3 FROM D3166-1 using DT8365

Descriptions: 110 - 1 -Weld as per Dwg D3053 using Welding Table and corner Jig Deburr as required

150 - START TIME:

11:55. O.T. 3:50 FINISH: 12:10. M 83893.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3166-1	Basket Hoop	5 Ea (5 ea)	90-Start up Operation	5083679
M304EX0.75-16F	Expanded Metal Flat SS	48 sf (48 ea)	90-Start up Operation	5070545
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	43.3333 ft (43.3333 ea)	90-Start up Operation	5059803
D2232-3	Basket Hinge	2 Ea (2 ea)	110-Large Fab	5033173-625181210
D2327-3	Spacer Bushing	2 Ea (2 ea)	110-Large Fab	5079118
D2581	Mounting Bracket	2 Ea (2 ea)	110-Large Fab	5078989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3166-1	5	31	0
	M304EX0.75-16F	48	1,433	0
	M304TS0.750W.065	43	610	0
110-Large Fab	D2232-3	2	1	0
	D2327-3	2	42	0
	D2581	2	49	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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Part Specifications

Specifications could not be found.

Plex 7/23/18 9:27 AM Dart.lajeunesse.marie

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**WORK ORDER NON-CONFORMANCE /UPDATE**

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com



Container No: S103057



Part: D3053-042

Job No: 181143

Serial No/Batch: S103057

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/18